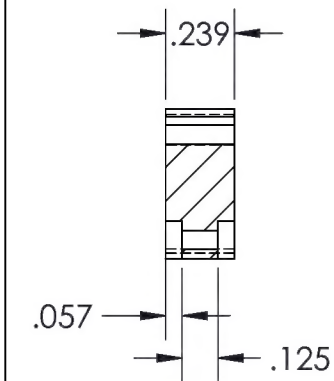
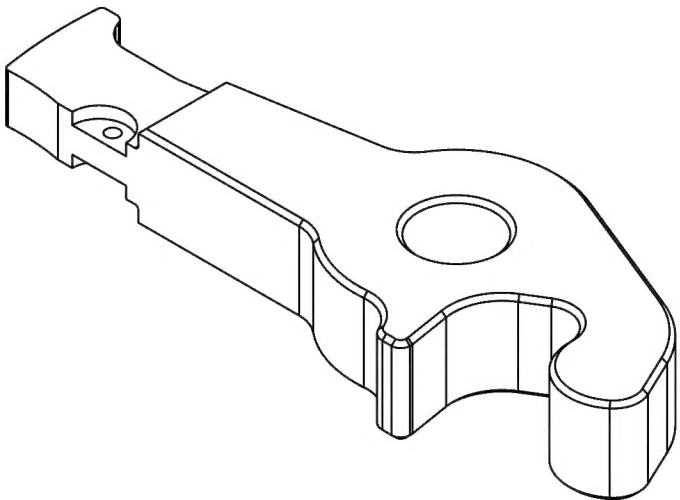
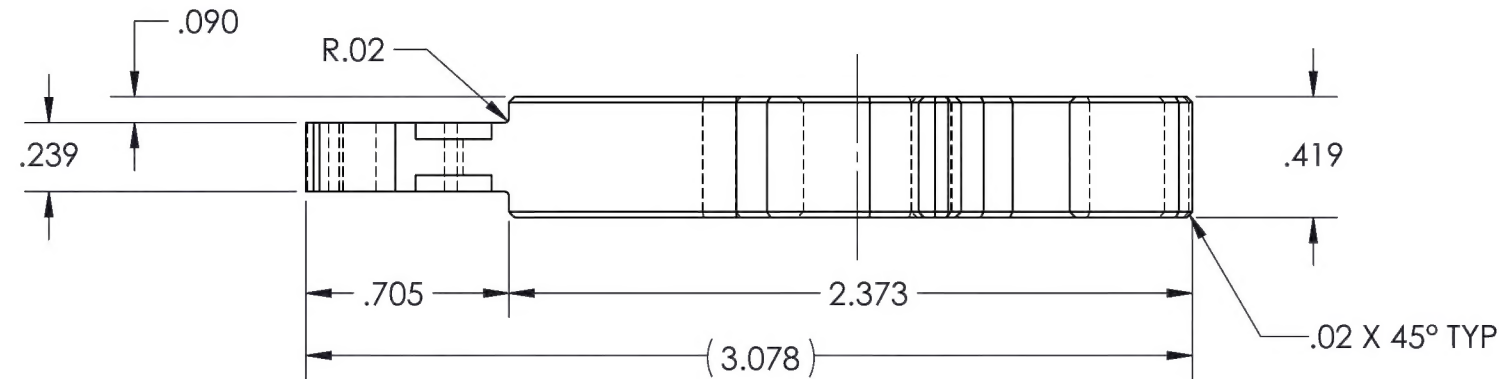
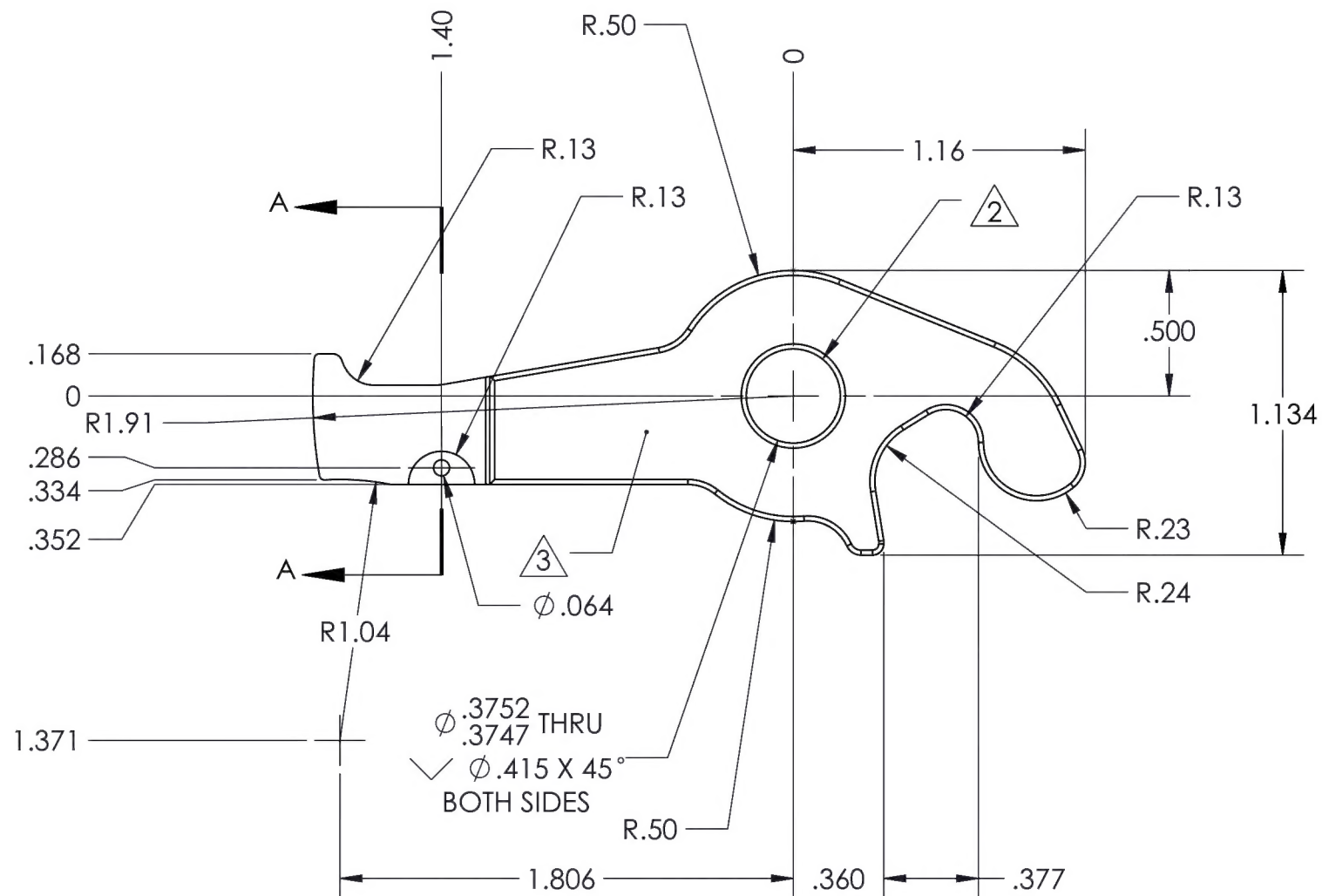


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0104	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMENSION TOLERANCES ON NON-CRITICAL DIMENSIONS.	8/7/2014	DPD	RW
2	16-0118	UPDATED TO NEW STANDARD. ADDED NOTE 4. CH'D MAT'L WAS 4140 IS 4140/4142. CH'D DIMS WAS 3.078 IS (3.078), WAS 1.163 IS 1.16, WAS 1.402 IS 1.40. ADDED DIMS .361, .337. REMOVED DIMS R.23, R.02, R.02, R.17, R.17, R.06, R.05, R.13, R.17, R.26, R.04.	8/15/2016	DEW	SM



SECTION A-A



- NOTES:
1. NICKEL PLATE .0004 - .0006 THICK, BAKE AFTER PLATING.
 2. CALIBRATE HOLE AFTER HEAT TREATING AND POLISH ROLLER AREA.
 3. MACHINE ENGRAVE BATCH NUMBER.
 4. USE CAD DATA TO MANUFACTURE.

DART AEROSPACE			
TITLE LOCK			REV 2
DWG NO. C2-12-3			
MAT'L 4140/4142		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT RC 44-46		DIMENSIONS ARE IN INCHES	
FINISH SEE NOTE 1		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY: APICAL INDUSTRIES		.X ± .1 SURFACES = 125/	
CHECKED: DUERFELDT		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY	
QA APPR: LINDSAY		3. INTERPRET DIM AND TOL PER	
APPROVED: MACKOVJAK		ASME Y14.5M-2009	
SCALE 3:2		USED ON MODEL	
DATE 7/10/2002			
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-12-3	1	LOCK	4140/4142		1